

## OPTICAL DEVICE PACKAGE

### BACKGROUND OF THE INVENTION

The present invention relates to an optical device package of the type  
5 that houses various optical devices in a case and leads them off the case through  
optical fibers optically coupled therewith for external connection and, more  
particularly, to an optical device package that permits optical coupling of  
optical devices and fibers without involving their relative positioning to place  
their optical axes in accurate alignment.

10 Fig. 1 depicts the construction of a conventional optical device package.  
Reference numeral 10 denotes a case; 20 denotes optical devices; 30 denotes a  
substrate with the optical devices 20 mounted thereon, 40 denotes lens array  
panels mounted in opposite sidewalls of the case 10 and each having plural lens  
arrays 41 arranged in plural columns, 43 denotes spacers; 50 denotes  
15 single-mode optical fibers arranged in a tape-like form in this example, and 60  
denotes optical connector ferrules attached to end portions of the optical fibers  
50.

The substrate 30 is usually a semiconductor substrate, on which the  
optical devices are mounted. The optical devices that can be housed in the  
20 case 10 are, for example, optical switches, light emitting elements, light  
receiving elements, and so forth.

Turning now to Fig. 2, a brief description will be given of an optical  
path configuration in the case where optical switches are housed in the case 10.  
Fig. 2 is a diagrammatic showing of the optical switch structure. The substrate  
25 30 has formed in its top surface a depression of the same depth over the entire  
area thereof, in which hinge-supported vertically moving plates 21 are placed as  
shown. Mounted on each vertically moving plate 21 are mirrors M1, M2, M3

and M4, which are disposed with their reflecting surfaces tilted at 45 degrees to the optical axes of the lenses 41 held in the lens array panel 40. With voltage application to electrodes formed on the vertically moving plate 21 and the substrate 30, the plate 21 moves down vertically to its surface due to  
5 electrostatic attractive force, bringing down the mirrors M1, M2, M3 and M4 and held at the down position.

In this example, the optical switch 20 switches between the state in which the plate 21 is in the up position where the mirrors M1 and M2 reflect incident light from an optical fiber 50A for transfer to an optical fiber 50B and  
10 the state in which the plate 21 is in the down position where the incident light from the optical fiber 50A passes over the mirror M1, then impinges on and is focused by the corresponding one of the lenses 41 of the lens array panel 40 on the side opposite the optical fiber 50A and the focused light is launched into an optical fiber 50C. Fig. 2 shows the case where four such optical switches are  
15 housed in the case 10. For details of this optical switch, refer to Japanese Patent Application Laid-Open Gazette 2000-121967.

The optical fiber 50 is a well-known single-mode optical fiber. The lenses 41 of the lens array panel 40 are optical fiber segments obtained by cutting, for example, a graded index optical fiber short and inserted in lens  
20 receiving holes made through a lens holding plate 42.

In the lens array panel 40 there are mounted plural lens arrays arranged in columns. The optical connector ferrule 60 is held at such a position that it is aligned with that of the lens arrays which is in alignment with the optical axes of the optical devices 20. This brings the optical axes of the optical fibers 50  
25 into alignment with the optical axes of the optical devices 20 housed in the case. Thereafter, the optical connector ferrule 60 is bonded to the case 10.

The conventional optical device package has the construction in which

the optical axes of the optical fibers 50 supported to the optical connector ferrule 60 are optically coupled to the optical devices 20 through the lens array 40 mounted in the sidewall of the case 10. Hence, when the optical connector ferrule 60 is attached to the case 10, much time is required to make adjustments  
5 for bringing the optical axes of each optical fiber 50 held by the optical connector ferrule 60 into alignment with the optical axis of the corresponding lens 41 of the lens array 40--this seriously impairs the productivity of the optical device package.

Moreover, it is also troublesome and time-consuming to make  
10 adjustments for placing the optical axes of the lenses 41 of the lens array 40 and the optical devices 20 in alignment with each other.

#### SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide an optical  
15 device package that is free from the necessity for the positioning and hence is easy to fabricate.

The optical device package according to an aspect of the present invention comprises:

a substrate having mounted on its one side optical devices and having  
20 formed in said one side positioning parts for defining the positions of optical axes of the optical devices;

a case with the substrate housed therein;

an optical connector ferrule mounted in the case;

flexible optical waveguides held at one end in optical fiber receiving  
25 holes made in the optical connector ferrule and having the other ends extended into the case and positioned in the positioning parts to provide optical coupling between the flexible optical waveguides and the optical devices; and

a ferrule coupler provided on the end face of the optical connector ferrule externally of the case, for optically coupling optical fibers held in another optical connector ferrule to the flexible optical waveguides.

5 According to another aspect of the invention, the substrate is a semiconductor substrate and the positioning parts are V grooves cut in the semiconductor substrate in parallel to the optical axes of the optical devices.

According to another aspect of the invention, the flexible optical waveguides are each formed by a graded index optical fiber that focuses light emitted therefrom.

10 According to another aspect of the invention, the flexible optical waveguides are each formed by a TEC optical fiber that focuses light emitted therefrom.

15 According to another aspect of the invention, the ferrule coupler comprises pins projecting from one of the optical connector ferrules and pin receiving holes made in the other optical connector ferrule.

According to still another aspect of the invention, misalignments between the optical axes of the optical devices and the axes of the optical fiber receiving holes of the optical connector ferrule and their misorientations are accommodated by deforming the flexible optical waveguides.

20 With the optical device package structure of the present invention, the optical devices and the optical connector ferrule mounted in either of opposite sidewalls of the case are interconnected by flexible optical waveguides, and end portions of the flexible optical waveguides are positioned by the positioning parts formed on the part of the optical devices to provide optical coupling  
25 between the flexible optical waveguides and the optical devices. Hence, the positioning can be accomplished simply by placing and fixing the end portions of the flexible optical waveguides in the positioning parts--this permits easy

fabrication of optical device packages.

Further, since each optical connector ferrule mounted in one sidewall of the case is provided with an optical connector ferrule coupler, another optical connector ferrule having connected thereto is automatically positioned relative to and connected to the optical connector ferrule mounted in the sidewall of the case. Accordingly, the present invention allows assembling of the optical device package without involving the positioning, and hence it permits easy assembling and fabrication of optical device packages with increased productivity.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a perspective view of a prior art example;

Fig. 2 is its magnified plan view;

Fig. 3 is a perspective view of an embodiment of the optical device package according to the present invention;

Fig. 4 is a plan view of the principal part of the Fig. 3 embodiment;

Fig. 5 is a magnified cross-sectional view of the principal part shown in Fig. 4;

Fig. 6 is a side view for explaining an example of a flexible optical waveguide for use in the present invention;

Fig. 7 is a side view similar to Fig. 4;

Fig. 8 is a sectional view for explaining the operational effect of the present invention;

Fig. 9 is a plan view explanatory of an example of a ferrule coupler for use in the present invention; and

Fig. 10 is a perspective view of a modified form of the present invention.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

In Fig. 3 there is illustrates an embodiment of the optical device package according to the present invention. The parts corresponding to those in Figs. 1  
5 and 2 are identified by the same reference numerals.

Reference numeral 61 denotes optical connector ferrules newly provided according to the present invention. The optical connector ferrules 61 each have a construction in which optical fiber receiving holes 61A extending through a block member from one end face to the other perpendicularly thereto  
10 are arranged in parallel, equally spaced relation and pins 81 for positioning relative to the mating connector ferrule 60 are planted on the outer end face of the block member outside the arrangement of the optical fiber receiving holes 61A. The optical connector ferrules 61 are fitted in windows 10W formed in two opposite sidewalls of the case 10 with the center axes of the optical fiber  
15 receiving holes 61A held perpendicular to the sidewall surfaces.

Reference numeral 31 denotes positioning parts formed in the substrate 30 for defining the positions of the optical axes of the optical devices 20. The positioning parts 31 may be V-shaped grooves cut in the substrate 30 so that they extend in parallel to the optical axes of the optical devices 20 as depicted in  
20 Figs. 4 and 5. The V-shaped grooves 31 can be formed with high accuracy by photolithography in the manufacture of the optical devices 20.

The present invention incorporates a structural feature that flexible optical waveguides 70 connected at one end to either optical connector ferrule 61 have their other ends held in the positioning grooves 31. The flexible  
25 optical waveguides 70 may be formed by graded index or TEC optical fibers, for instance.

The graded index optical fiber refers to an optical fiber which has no

interface between the core and the cladding and whose refractive index increases smoothly toward the center axis of the fiber in its radial direction. Accordingly, light having passed through the graded index optical fiber comes into a focus after traveling a certain distance L as depicted in Fig. 6. As is well-known in the art, advantage is taken of the graded-index property by cutting the graded index optical fiber into short segments for use as lenses.

The TEC optical fiber has, as depicted in Fig. 7, a core enlargement 51 in its cross-section, from which light is emitted in the form of a thick beam as indicated by 52. The light beam 52 travels without wide divergence.

These optical fibers are formed so thin by drawing glass that they are flexible. Through utilization of this flexibility of optical fibers, the present invention solves the problems that are caused by relative displacement of the optical axis of each optical device 20 to the axis of the corresponding optical fiber receiving hole 61A of the optical connector ferrule 61 and displacement out of axial alignment of the axes of the optical fiber receiving holes 61A with the optical axes of the optical devices 20. That is, the flexible optical waveguides 70 are firmly received at one end in the optical fiber receiving holes 61A of the optical connector ferrule 61 and held at the other ends in the positioning grooves 31 of the substrate 30 to establish alignments between optical axes of the optical waveguides 70 and the optical devices 20 as shown. This accommodates positional displacements between the optical axes of the optical devices 20 and the axes of the optical fiber receiving holes 61A of the optical connector ferrule 61, ensuring optical coupling of the optical devices 20 and the optical connector ferrules 61 in proper alignment with each other. Fig. 8 shows the case where the optical axis of the optical device 20 is displaced a little under the axes of the opposite optical fiber receiving holes of the optical connector ferrules 61. Such a situation occasionally arises from nonuniformity

in the thickness of the substrate 30. In this instance, one end of each flexible optical waveguide 70 is inserted and held in the corresponding fiber receiving hole of the optical connector ferrule 61 and the free end portion of the waveguide 70 is positioned in the positioning groove 31 and fixed (by adhesive) to the substrate 30 with the intermediate portion of the flexible optical waveguide 70 slightly deformed. However, the optical connector ferrule 61 and the optical device 20 are optically coupled in alignment with each other.

Accordingly, even if the optical axis of each optical device 20 and the axis of each optical fiber receiving hole of the optical connector ferrule 61 somewhat deviate in height from each other due to nonuniformity in the thickness of the substrate 30, the deformation of the flexible optical waveguide 70 accommodates the deviation, ensuring optical coupling of the optical connector ferrule 61 and the optical device 20 held in alignment with each other.

Further, in this embodiment the optical connector ferrule 60 having connected thereto the single-mode optical fibers 50 and the optical connector ferrule 61 are coupled together by means of a coupler 80.

Fig. 9 shows an example of the coupler 80. Reference numeral 81 denotes positioning pins 81 disposed on the end face of the optical connector ferrule 61 at opposite sides in the direction of arrangement of the optical fibers 50. The pins 81 are inserted into pin receiving holes 82 made in the end face of the mating optical connector ferrule 60. Thus, the optical ferrules 61 and 60 are coupled in relatively positioned state (in which the axes of their optical fiber receiving holes are aligned with each other).

Incidentally, the optical connector ferrules 61 and 60 need to be separated by a gap for optical coupling of the flexible optical waveguides 70 and the single-mode optical fibers 50. To this end, a spacer 83 of a proper



thickness is put on each of the pins 81 to provide a gap of a desired size between the optical fibers 50 and the flexible optical waveguides 70.

The optical connector ferrules 60 and 61 thus coupled together are bonded to each other, by which is obtained a package with the optical fibers 50  
5 led off the case 10. A user needs only to connect his desired device to the ends of the optical fibers 50 to utilize the optical devices 20 housed in the case 10.

While in the above the present invention has been described as being applied to the optical device package in which pluralities of optical fibers 50 and flexible optical waveguides 70 are connected to the optical connector  
10 ferrules 60 and 61, the invention is applicable as well to such a package structure as shown in Fig. 10 which uses a single optical fiber 50 and a single flexible optical waveguide 70. This package structure is used when the optical device 20 is a light emitting element or light receiving element.

Further, while in Fig. 9 the ferrule coupler 80 is shown to have the  
15 positioning pins 81 provided on the part of the optical connector ferrule 61, it will easily be understood that the same results as mentioned above could be obtained even if the pins are provided on the part of the ferrule 60.

#### EFFECT OF THE INVENTION

20 As described above, according to the present invention, even if the optical axes of the optical devices 20 placed in the case 10 and the optical connector ferrule 61 are misaligned, deformation of the flexible optical waveguides interconnecting them accommodates the misalignment, ensuring optical coupling of the optical devices 20 and the optical connector ferrule 61  
25 held in alignment with each other. This permits assembling of the optical device package without involving any steps of alignment, and hence allows assembling of many packages in a short time.

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Moreover, in the case of the single-mode optical fibers 50 are connected  
5 to the flexible optical waveguides 70 in the case 10, no positioning is needed, either, since the ferrules are coupled together by the coupler 80.

Furthermore, according to the present invention, since the flexible optical waveguides 70 and the optical devices 20 are positioned relative to each other by the positioning parts 31, and since the ferrules 60 and 61 are also  
10 positioned relative to each other, optical device packages can be produced with the same optical coupling between the optical devices 20 and the single-mode optical fibers 50.

Accordingly, the present invention provides optical device packages that are easy to assemble and have uniform characteristics, and hence the  
15 invention is of great utility when put to practical use.

The above description has been given of the case where the optical axes of the optical devices 20 and the axes of the optical fiber receiving holes 61A of the optical connector ferrule 61 deviate in the vertical direction, but also in the case where the pitch of arrangement of the optical devices 20 and the pitch of  
20 arrangement of the optical fiber receiving holes of the optical connector ferrule 61 differ in a horizontal plane, the use of the present invention permits optical coupling of them.